

Specifications

Optical data

Typ. op. range limit (MTKS 50 x 50) ¹⁾	0 ... 3m
Operating range ²⁾	see Tables
Light beam characteristic	collimated, ≤ 3mrad
Light spot diameter	approx. 2mm at light beam gate
Typical squint angle	y-axis: < 0.2° (only PRKL 53/6.2P-S8.3), x-axis: not calibrated
Light source ³⁾	laser (pulsed)
Wavelength	655 nm (visible red light, polarized)
Output power	0.29mW
Pulse duration	≤ 5.5µs

Timing

Switching frequency	2000Hz
Response time	0.25ms
Delay before start-up	≤ 300ms

Electrical data

Operating voltage U _B ⁴⁾	10 ... 30VDC (incl. residual ripple)
Residual ripple	≤ 15% of U _B
Open-circuit current	≤ 15mA
Switching output	.../6.22 1 push-pull switching output pin 4: PNP light switching, NPN dark switching pin 2: teach input light/dark reversible
Function characteristics	light/dark reversible
Signal voltage high/low	≥ (U _B - 2V) / 2V
Output current	max. 100mA
Operating range	setting via teach-in

Indicators

Green LED	ready
Yellow LED	light path free
Flashing yellow LED	light path free, no performance reserve ⁵⁾

Mechanical data

Housing	AISI 316L stainless steel, DIN X2CrNiMo17132, W.No1.4404
Housing design	HYGIENE-Design
Housing roughness ⁶⁾	Ra ≤ 2.5
Connector	AISI 316L stainless steel, DIN X2CrNiMo17132, W.No1.4404
Optics cover	coated plastic (PMMA), scratch resistant and non-diffusive
Operation	plastic (TPV-PE), non-diffusive
Weight	with M8 connector: 50g with 200mm cable and M8 connector: 60g
Connection type	M8 connector, 4-pin or 3-pin 0.2m cable with M8 connector, 4-pin via fit (see "Remarks")
Fastening	via fit (see "Remarks")
Max. tightening torque	3 Nm (permissible range, see Dimensioned drawing)

Environmental data

Ambient temp. (operation/storage) ⁷⁾	-30°C ... +70°C / -30°C ... +70°C
Protective circuit ⁸⁾	2, 3
VDE safety class ⁹⁾	III
Protection class	IP 67, IP 69K ¹⁰⁾
Environmentally tested acc. to	ECOLAB, CleanProof+
Laser class	1 (acc. to EN 60825-1)
Standards applied	IEC 60947-5-2
Certifications	UL 508 ⁴⁾
Chemical resistance	tested in accordance with ECOLAB and CleanProof+ (see Remarks)

Options

Teach-in input/activation input	
Transmitter active/not active	≥ 8V/≤ 2V
Activation/disable delay	≤ 1ms
Input resistance	30kΩ

- 1) Typ. operating range limit: max. attainable range without performance reserve
- 2) Operating range: recommended range with performance reserve
- 3) Average life expectancy 50,000h at an ambient temperature of 25°C
- 4) For UL applications: for use in class 2 circuits according to NEC only
- 5) Display "no performance reserve" as yellow flashing LED is only available in standard teach setting
- 6) Typical value for the stainless steel housing
- 7) Operating temperatures of +70°C permissible only briefly (≤ 15min)
- 8) 2=polarity reversal protection, 3=short-circuit protection for all transistor outputs
- 9) Rating voltage 50V
- 10) Only with internal tube mounting of the M8 connector

Approved purpose

This product may only be used by qualified personnel and must only be used for the approved purpose. This sensor is not a safety sensor and is not to be used for the protection of persons.

Tables

Reflectors in food quality			Operating range
1	MTKS	50x50	0 ... 2.0m
2	MTKS	15x30	0 ... 1.6m
3	MTKS	20x40.1	0 ... 1.0m
4	Tape 6	50x50	0 ... 1.0m

1	0	2.0	3.0
2	0	1.6	2.2
3	0	1.0	1.5
4	0	1.0	1.2

Pharmaceutical reflectors			Operating range
1	TK	BR53	0 ... 1.0m
2	MTK(S)	14x23.P	0 ... 0.2m

1	0	1.0	1.2
2	0	0.2	0.25

- Operating range [m]
- Typ. operating range limit [m]

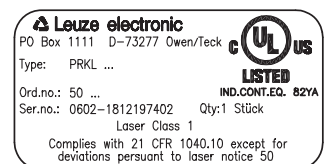
MTKS ... = micro triple, screw type

Diagrams

Remarks

A list of tested chemicals can be found in the first part of the product description.

Only secure in designated area using set screw. Max. tightening torque 3Nm.



PRKL 53 Laser retro-reflective photoelectric sensor with polarization filter

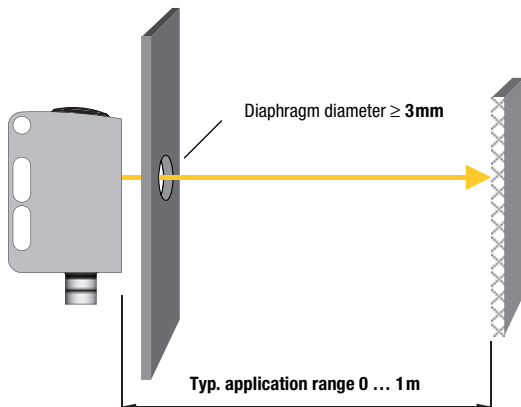
Order guide

Selection table		Order code →			
Equipment ↓		PRKL 53/6.22-S8 Part No. 50107605	PRKL 53/6.22; 200-S8 Part No. 50105791	PRKL 53/6.22-S8.3 Part No. 50107606	PRKL 53/6.2P-S8.3 Part No. 50114179
Switching output	1 x Push-pull switching output	●	●	●	●
Switching function	light/dark switching configurable	●	●	●	●
Connection	M8 connector, metal, 4-pin	●			
	M8 connector, metal, 3-pin			●	●
	cable 200mm with M8 connector, 4-pin		●		
Configuration	teach-in via button (lockable) and teach input ¹⁾	●	●	●	●
Optical axis	y-axis is calibrated				●
Indicators	green LED: ready	●	●	●	●
	yellow LED: switching output	●	●	●	●

1) Teach input not present with 3-pin connector

General information

- The laser retro-reflective photoelectric sensors PRKL 53/... have an optimized light beam propagation in the typical range of application of 0 ... 1 m (not to be confused with the operating range, which is 0 ... 3m in combination with a reflector MTKS 50x50). This permits the reliable recognition of the smallest of parts or the positioning of objects with maximum precision across the entire area.
- The sensor is constructed on the basis of the autocollimation principle, i.e., light being transmitted and light being received propagate along the same light axis. This permits the photoelectric sensor to be installed directly behind small holes or diaphragms. The smallest permissible diaphragm diameter for secure functioning is 3mm.



- The achievable resolution depends significantly on the unit's configuration. Depending on the teach mode, the following values are possible:

Setting	Detection from object size ¹⁾	Sensor switches at a light occlusion of
max. operating range (factory setting)	1.5mm	50%
normal sensor sensitivity (standard teaching)	1mm	25%
maximum sensor sensitivity (dynamic teaching)	0.1 ... 0.2mm	5%

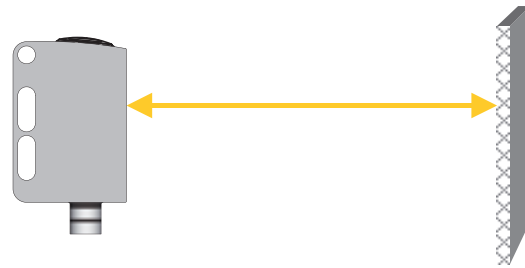
1) All specifications are typical values and may vary by a small amount for each unit.

- For safety reasons, the laser transmitter is equipped with a monitor, which automatically switches off the transmitter in case of a component defect. In case of failure, the yellow LED flashes rapidly and the green LED is off. The state is irreversible and the sensor must be exchanged.

Sensor adjustment (teach) via teach button



- **Prior to teaching:**
Clear the light path to the reflector!
The device setting is stored in a fail-safe way. A reconfiguration following voltage interruption or switch-off is thus not required.



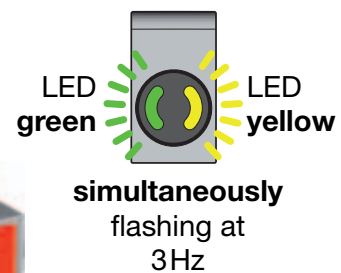
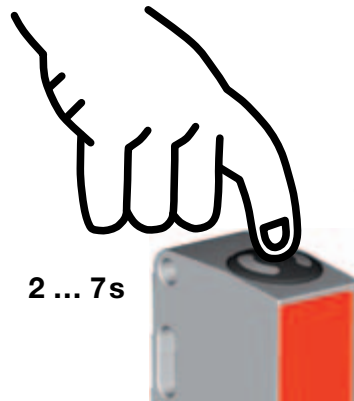
Standard teaching for average sensor sensitivity

- Press teach button until both LEDs flash **simultaneously**.
- Release teach button.
- Ready.



After standard teaching, the sensor switches for objects with a minimum size of 1 mm (see table under "General Information").

If both LEDs flash rapidly after the teaching event, a teaching error has happened. Please check the alignment of the light beam onto the reflector and carry out another teaching event.



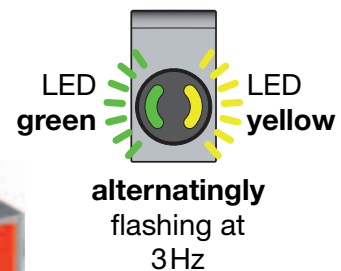
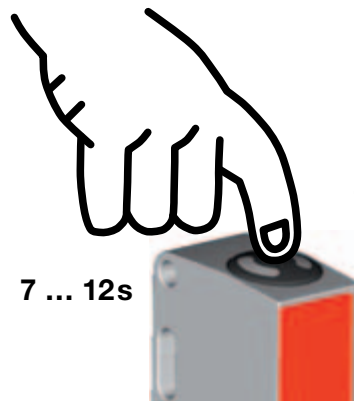
Teaching for maximal sensor sensitivity (dynamic teaching)

- Press teach button until both LEDs flash **alternatingly**. Sensor remains in teaching mode even after the teach button has been released.
- Move some objects through the light path or swing a single object slowly back and forth through the light path.
- Briefly press the teach button to terminate the teach event.
- Ready.



After teaching for maximum sensor sensitivity, the sensor switches for objects with a minimum size of 0.1 ... 0.2 mm (see table under "General Information").

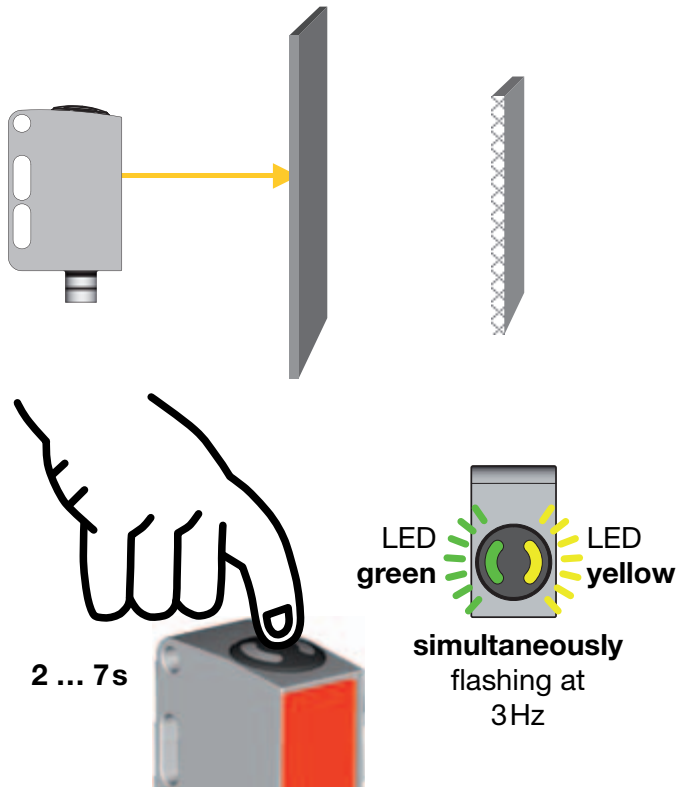
If both LEDs flash rapidly after the teaching event, a teaching error has happened. Please check the alignment of the light beam onto the reflector and carry out another teaching event.



PRKL 53 Laser retro-reflective photoelectric sensor with polarization filter

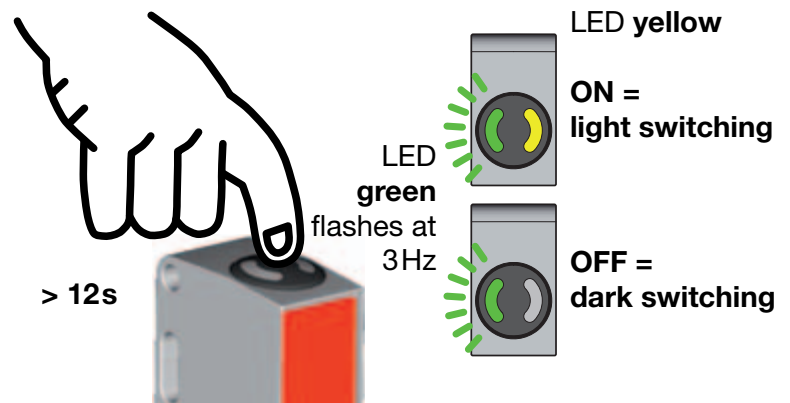
Teaching for maximum operating range (factory setting at delivery)

- Prior to teaching:
Cover the light path to the reflector!
- Procedure as for standard teaching.



Adjusting the switching behavior of the switching output – light/dark switching

- Press teach button until the green LED flashes. The yellow LED displays the current setting of the switching output:
ON = output switches on light
OFF = output switches on dark
- Continue to press the teach button in order to change the switching behavior.
- Release teach button.
- Ready.

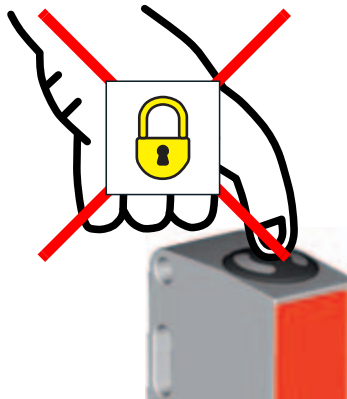


Locking the teach button via the teach input



A **static high signal** (≥ 4 ms) at the teach input locks the teach button on the device if required, such that no manual operation is possible (e.g., protection from erroneous operation or manipulation).

If the teach input is not connected or if there is a static low signal, the button is unlocked and can be operated freely.



Sensor adjustment (teach) via teach input



The following description applies to PNP switching logic!

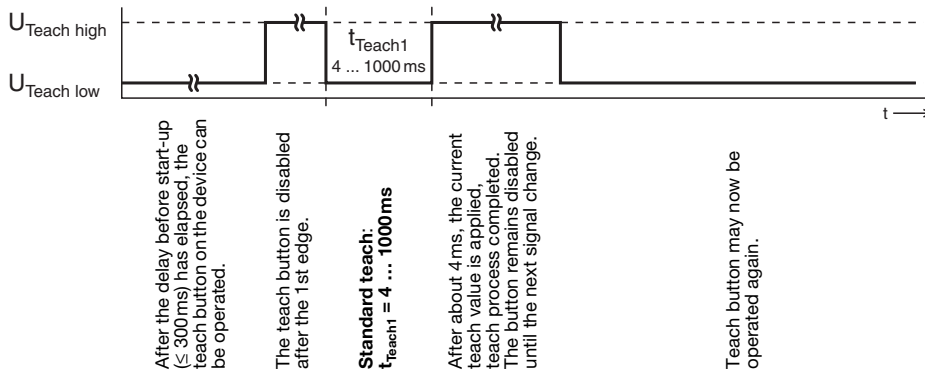
$$U_{\text{Teach low}} \leq 2V$$

$$U_{\text{Teach high}} \geq (U_B - 2V)$$

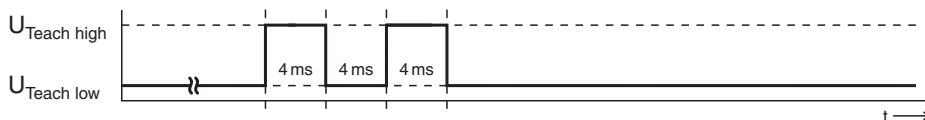
Prior to teaching: Clear the light path to the reflector!

The device setting is stored in a fail-safe way. A reconfiguration following voltage interruption or switch-off is thus not required.

Standard teaching for average sensor sensitivity



Quick standard teach



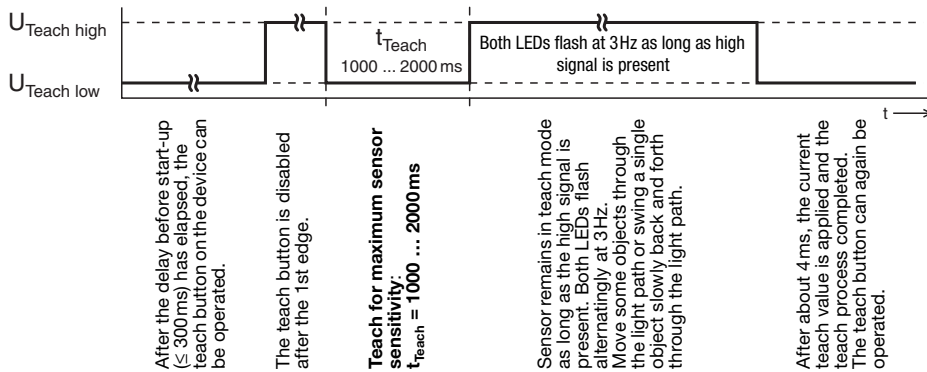
Shortest teaching duration for standard teaching: approx. 12ms



After standard teaching, the sensor switches for objects with a minimum size of 1 mm (see table under "General Information").

PRKL 53 Laser retro-reflective photoelectric sensor with polarization filter

Teaching for maximal sensor sensitivity (dynamic teaching)

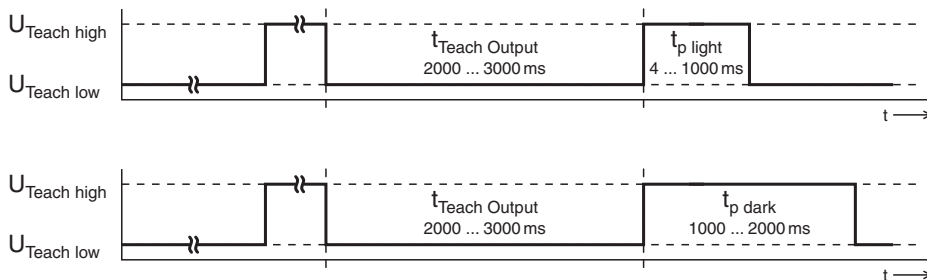


In the event of a teach error (e.g. no teach object or a teach object which is too small or too transparent is moved through the light path), the two LEDs flash at the same rate. Check the system, repeat the teach process, if necessary use a larger or less transparent teach object.



After teaching for maximum sensor sensitivity, the sensor switches for objects with a minimum size of 0.1 ... 0.2mm (see table under "General Information").

Adjusting the switching behavior of the switching output – light/dark switching



After the delay before start-up ($\le 300\text{ms}$) has elapsed, the teach button on the device can be operated.

The teach button is disabled after the 1st edge.

Setting the switching behavior of the switching output:
 $t_{\text{Teach Output}} = 2000 \dots 3000\text{ms}$

Switching output switches on light:
 $t_{\text{p light}} = 4 \dots 1000\text{ms}$

Switching output switches on dark:
 $t_{\text{p dark}} = 1000 \dots 2000\text{ms}$

The button remains disabled until the next signal change.

